

Date: Friday, 8/10/2007 11:03:27 AM
 User: Jean-Luc Menard

Process Sheet

Customer : CU-DAR001 Dart Helicopters Services	Drawing Name : BASKET HINGE
Job Number : 33872	
Estimate Number : 10904	
P.O. Number :	Part Number : D33283
This Issue : 8/10/2007 S.O. No. :	Drawing Number : D3328 REV B
Prsht Rev. : NC	Project Number : N/A
First Issue : 11 Type : SMALL / MED FAB	Drawing Revision : B
Previous Run : 32847	Material :
Written By : <u>CLM 07-08-10</u>	Due Date : 8/17/2007 Qty: <u>54</u> Um: Each
Checked & Approved By :	
Comment : Est. A 05.02.09 New issue KJ/JLM	
Est Rev:B Now on Waterjet 07-05-28 JLM	

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
---------	-----------------------	---------------

1.0	M1010S125	1010-1025 sheet .125
-----	-----------	----------------------



Comment: Qty.: 0.0729 sf(s)/Unit Total : 3.6435 sf(s)

1010-1025 sheet .125

Batch: 11105084 = 543

Scrap = 1

SAD 07/08/11

2.0	WATER JET	FLOW WATER JET
-----	-----------	----------------



Comment: FLOW WATER JET

1-Cut as per Dwg D3382

Dwg Rev: B

Prog Rev: B

2-Deburr if necessary

54 07/08/14 54 SAD 07/08/11 52

P10

3.0	QC2	INSPECT PARTS AS THEY COME OFF MACHINE
-----	-----	--



Comment: INSPECT PARTS AS THEY COME OFF MACHINE

SAD 07/08/11

53 counted

4.0	QC8	SECOND CHECK
-----	-----	--------------



Comment: SECOND CHECK

Er 07/08/14

X53 counted

5.0	PACKAGING 1	PACKAGING RESOURCE #1
-----	-------------	-----------------------



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: _____

07/08/15 54 counted

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes ☒ No ☐ DQA: ☒ Date: 07.08.15
 QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			
07/07/12	2.0	machine malfunction machine had still pressure in lines when restarted	<i>[Signature]</i> Residual	Scrap battery Replace	SAD 07/08/12	En 07/08/13	<i>[Signature]</i> Residual	En 07/08/13

NOTE: Date & initial all entries

Date: Friday, 8/10/2007 11:03:27 AM
User: Jean-Luc Menard

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: BASKET HINGE

Job Number: 33872

Part Number: D33283

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

07.08.15

Job Completion

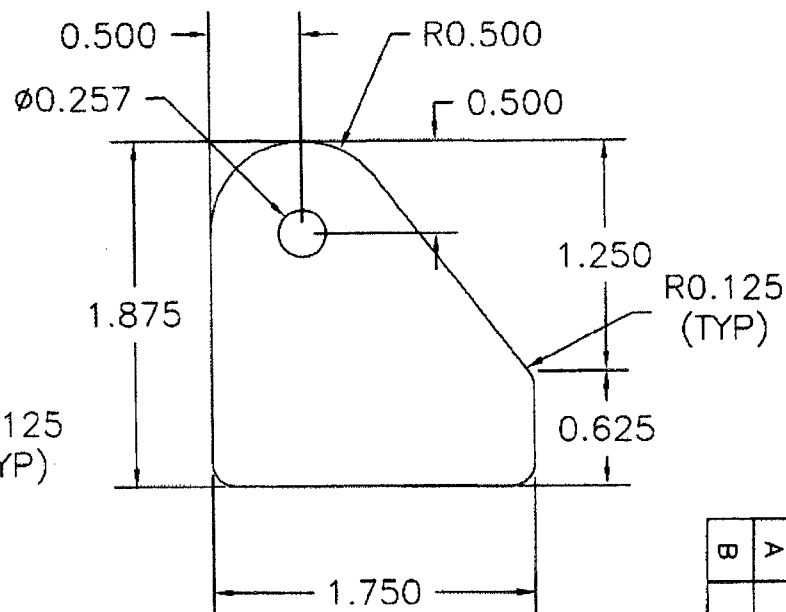


W 87.5875

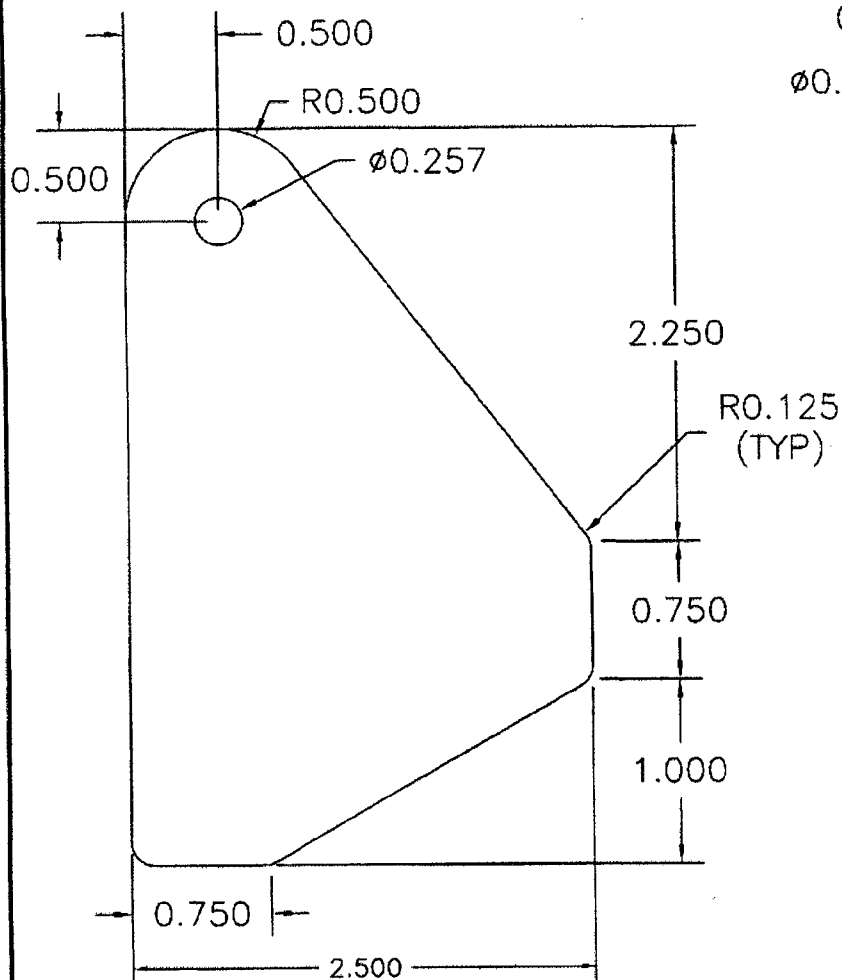


DESIGN	DRAWN BY	DART AEROSPACE LTD
GH	GH	HAWKESBURY, ONTARIO, CANADA
CHECKED	APPROVED	DRAWING NO.
GH	GH	D3328
DATE	TITLE	SHEET 1 OF 1
05.04.25	BASKET HINGE	SCALE 1:1
A	B	
04.10.27	05.04.25	NEW ISSUE
		-1, HEIGHT DECREASED BY 0.125

RELEASED
15.04.28



D3328-1



D3328-3

D3328-1/-3 BASKET HINGE

- 1) MATERIAL: AISI 1010-1025 OR ASTM A36/A366/A1008 OR CSA G40-21,38W/44W/50W/60W/70W SERIES STEEL, 11 GAUGE (0.120 THICK) (DART REF. M1010S-S10GA).
- 2) BREAK ALL SHARP EDGES TO 0.005 TO 0.015
- 3) ALL DIMENSIONS ARE IN INCHES
- 4) ALL TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED

